



(mm)

Tolleranze dei bicchieri in PVC per incollaggio
Tolerances of PVC sockets for solvent cementing

Diametro bicchiere <i>Socket diameter</i>	Diametro interno medio <i>Mean inside diameter</i>		Eccentricità <i>Out-of-roundness</i>
	$d_{im} - \min$	$d_{im} - \max$	
d_n			a
20	20.1	20.3	0.25
25	25.1	25.3	0.25
32	32.1	32.3	0.25
40	40.1	40.3	0.25
50	50.1	50.3	0.3
63	63.1	63.3	0.4
75	75.1	75.3	0.5
90	90.1	90.3	0.6
110	110.1	110.4	0.7
125	125.1	125.4	0.8
140	140.2	140.5	0.9
160	160.2	160.5	1.0
180	180.2	180.6	1.1
200	200.2	200.6	1.2
225	225.3	225.7	1.4
250	250.3	250.8	1.5
280	280.3	280.9	1.7
315	315.4	316.0	1.9
355	355.4	356.1	2.0
400	400.4	401.2	2.0
450	450.4	451.3	2.2
500	500.4	501.4	2.2

- Nota 1 | La conicità massima del bicchiere non deve essere superiore a 0.5°.
Note 1 | The maximum included angle of the socketed portion shall not exceed 0.5°.
- Nota 2 | Riferimento alla norma UNI EN ISO 1452:2010 fino al Ø 400.
Note 2 | Reference to the standard EN ISO 1452:2009 up to Ø 400.